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SELECTING INDUCTION TYPE ELECTROMECHANICAL CONVERTER FOR ELECTRODYNAMIC PROCESSING OF WELDS

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Abstract

The features of electromechanics transformer construction of induction type are specified at

application of it in a technological complex for electrodynamic treatment of the weld-fabricated connections, that consists in the simultaneous operating on a small limit area of surface of the weld-fabricated joint by impulsive electric current and mechanical force. Magnitude of current density and force, at which transformation of mechanical descriptions environments is possible, are indicated. Interrelationships of structural parameters of electromechanics transformer with by the size of electrodynamic force and current density at the set voltage magnitude on a capacity storage and width of discharge process are defined. It is defined that the diameter of contact mark at electrodynamic treatment of the weld-fabricated joints from aluminium alloys must make 2 - 2,5 mm. References 7, figures 5.

Key words: electromechanics transformer of induction type, welding tensions, electrodynamic force, current density.

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